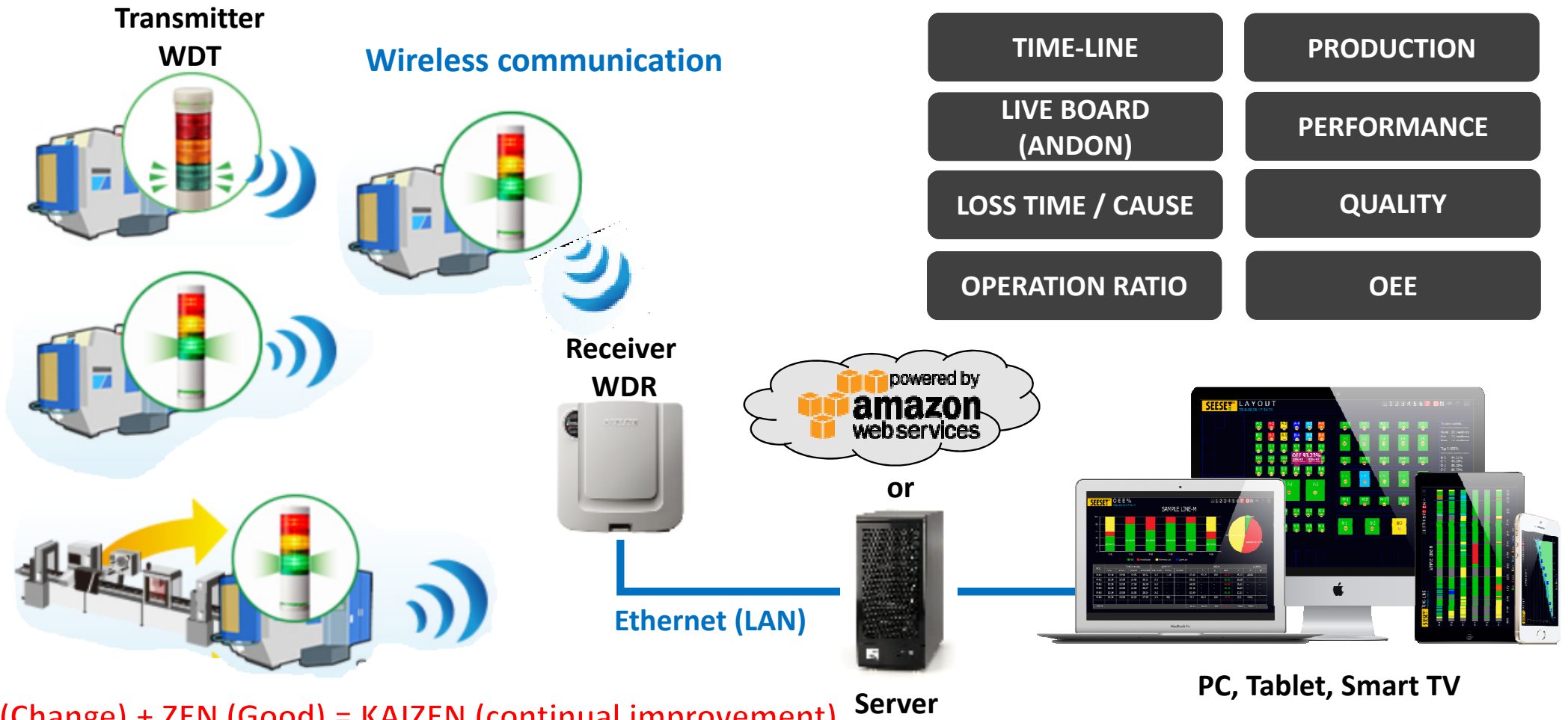


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KAI (Change) + ZEN (Good) = KAIZEN (continual improvement)